

Pipe Branch (Tee) — Full-size template

DN 80 45° lateral saddle
D 88.9 mm · D2 88.9 mm · C 152 mm · ANG 45° · DV 32 · THK 0.01 mm

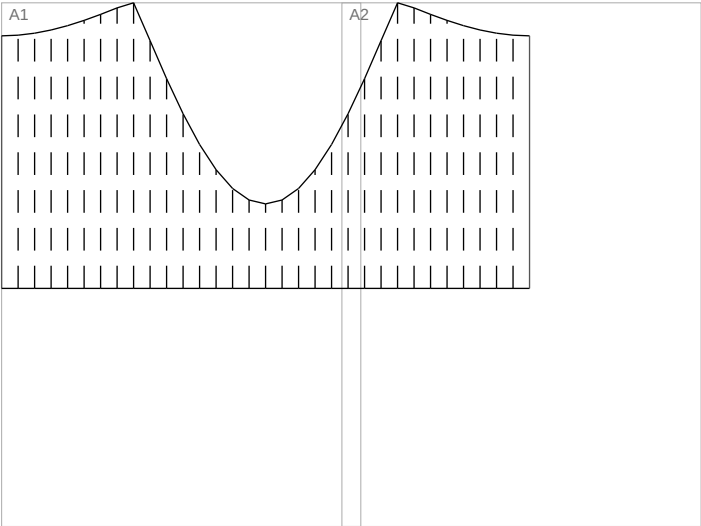
Print at Actual Size (100%) — not Fit to page. Check the square before cutting.

Measure this square: it must be exactly 50 mm wide. If not, print again at Actual Size / 100%.

- Print on A4, portrait, at 100% scale (no “fit to page”).
- Check the 100 mm ruler at the foot of every sheet against a real ruler before cutting anything.
- Trim each sheet at the corner marks and join with 10 mm of overlap, matching the crosses on the edge.
- Sheets run in rows A, B, C... and columns 1, 2, 3..., as in the map below.
- Dashed lines are bends; solid lines are cuts.

Sheet map: 2 A4 sheets in all

Sheet 1: 279 × 151 mm, on 2 pages



Check the measurements before cutting. This is a layout aid: the final check and the technical responsibility rest with whoever makes the part.

