PLANICHAPA

Pipe Branch (Tee) — Full-size template

DN 200 90° tee saddle

D 219.1 mm · D2 219.1 mm · C 220 mm · ANG 90° · DV 32 · THK 0.01 mm

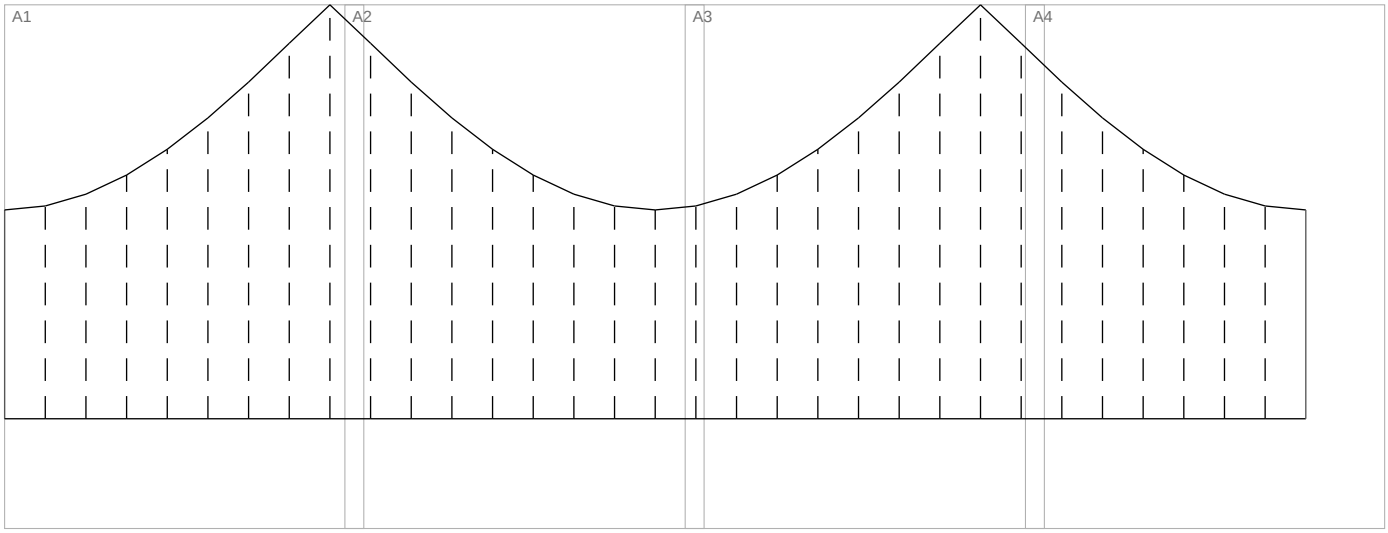
Print at Actual Size (100%) — not Fit to page. Check the square before cutting.

Measure this square: it must be exactly 50 mm wide. If not, print again at Actual Size / 100%.

- Print on A4, portrait, at 100% scale (no “fit to page”).
- Check the 100 mm ruler at the foot of every sheet against a real ruler before cutting anything.
- Trim each sheet at the corner marks and join with 10 mm of overlap, matching the crosses on the edge.
- Sheets run in rows A, B, C… and columns 1, 2, 3…, as in the map below.
- Dashed lines are bends; solid lines are cuts.

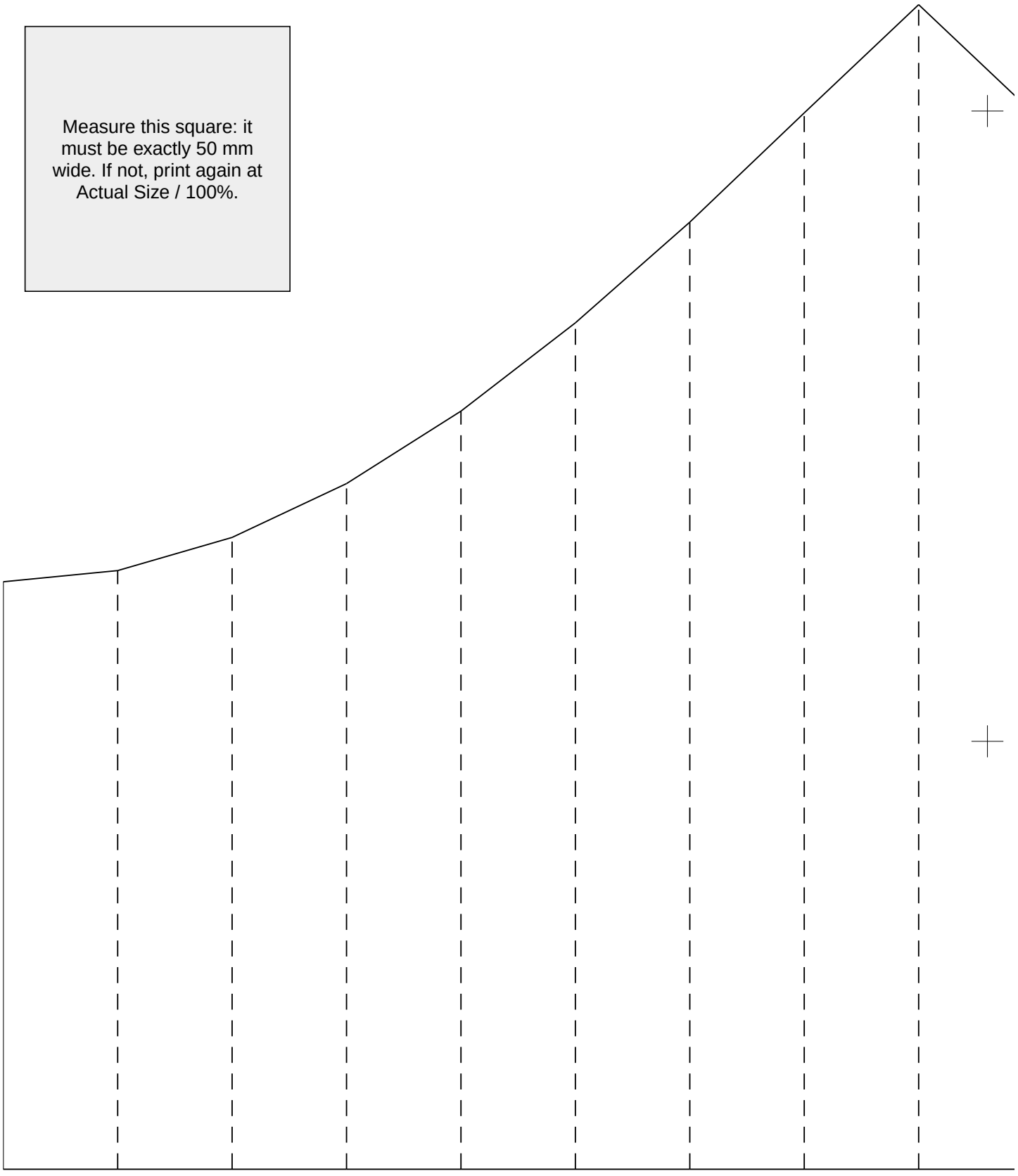
Sheet map: 4 A4 sheets in all

Sheet 1: 688 × 219 mm, on 4 pages

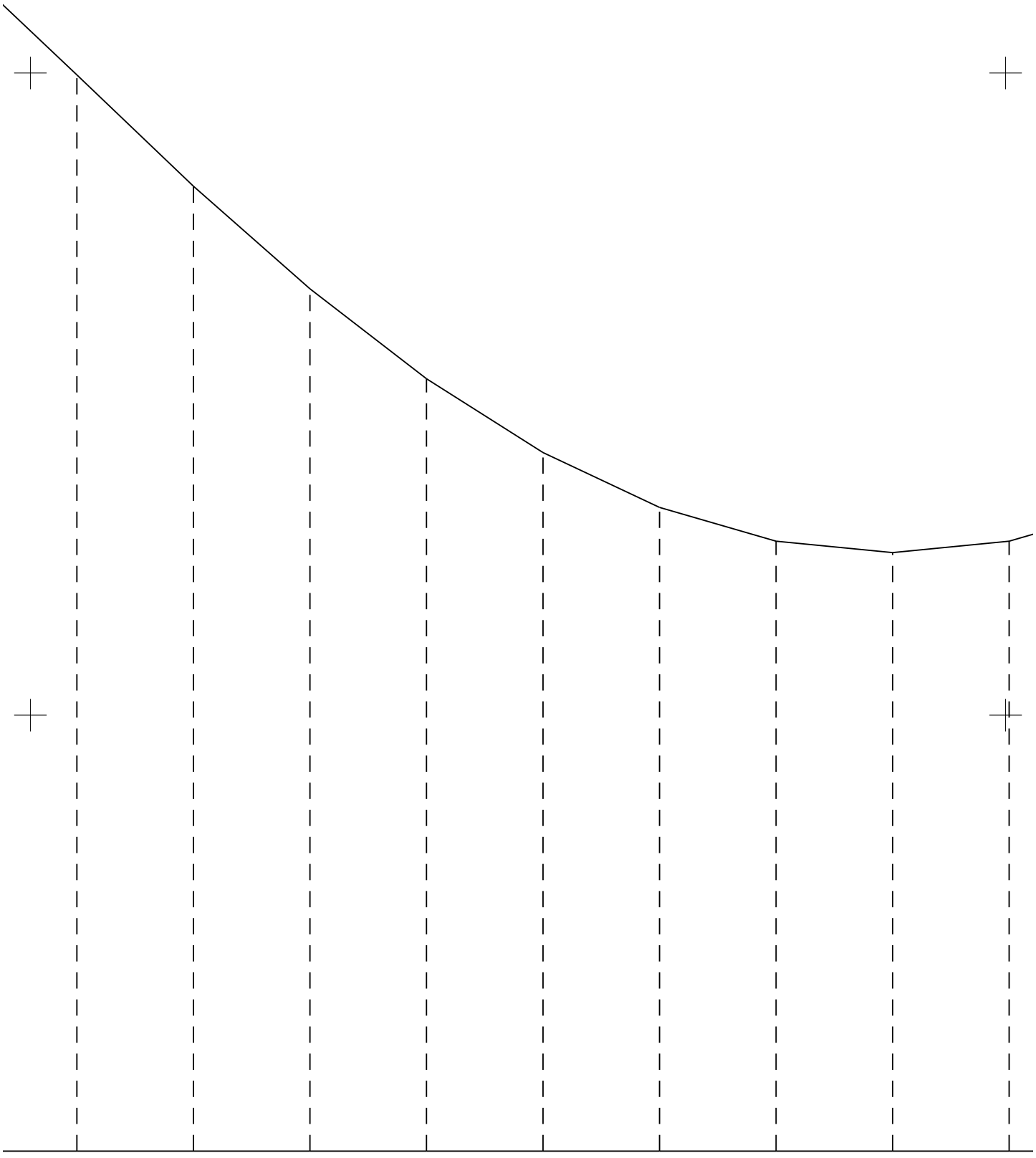


Check the measurements before cutting. This is a layout aid: the final check and the technical responsibility rest with whoever makes the part.

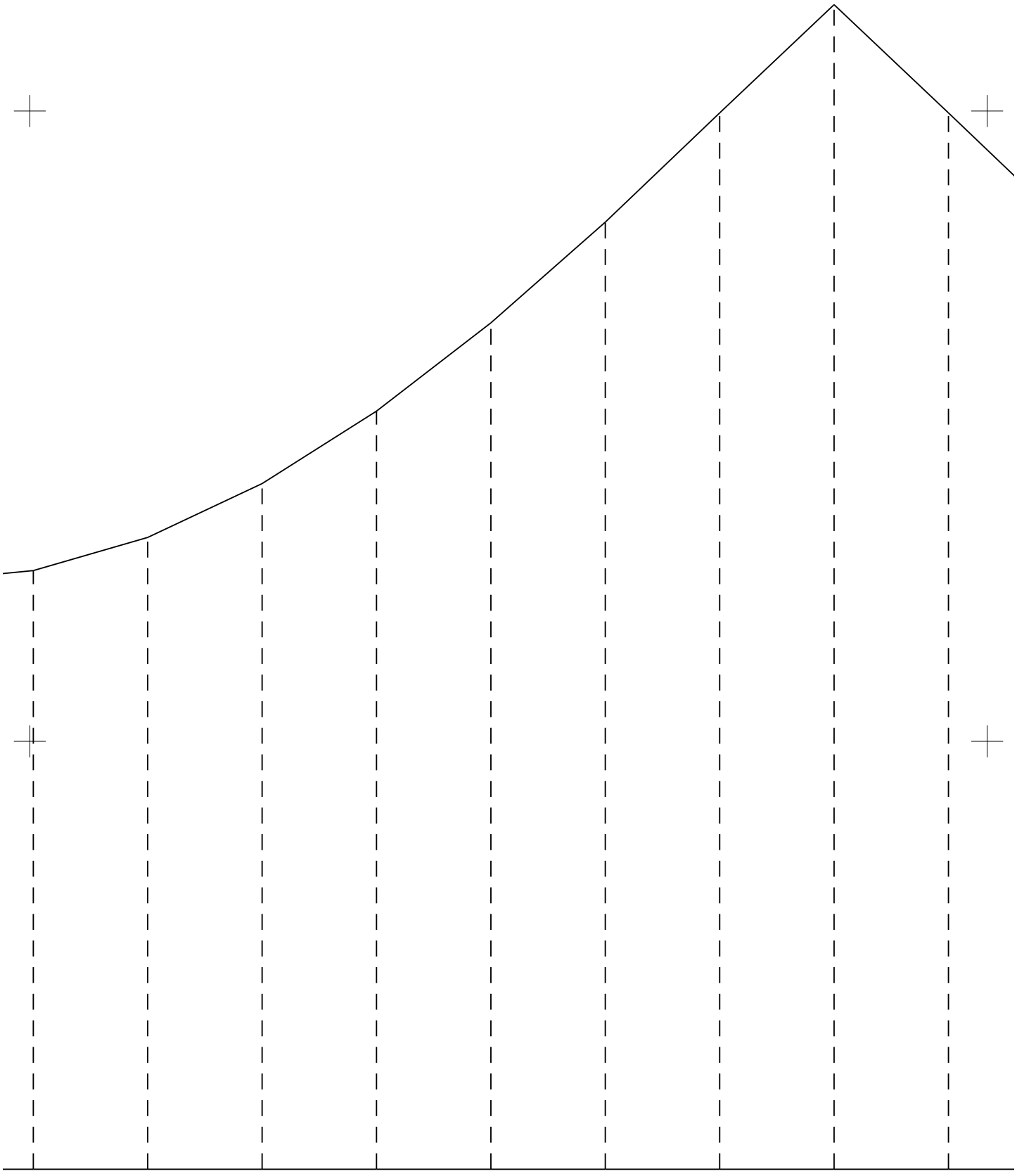
Measure this square: it must be exactly 50 mm wide. If not, print again at Actual Size / 100%.



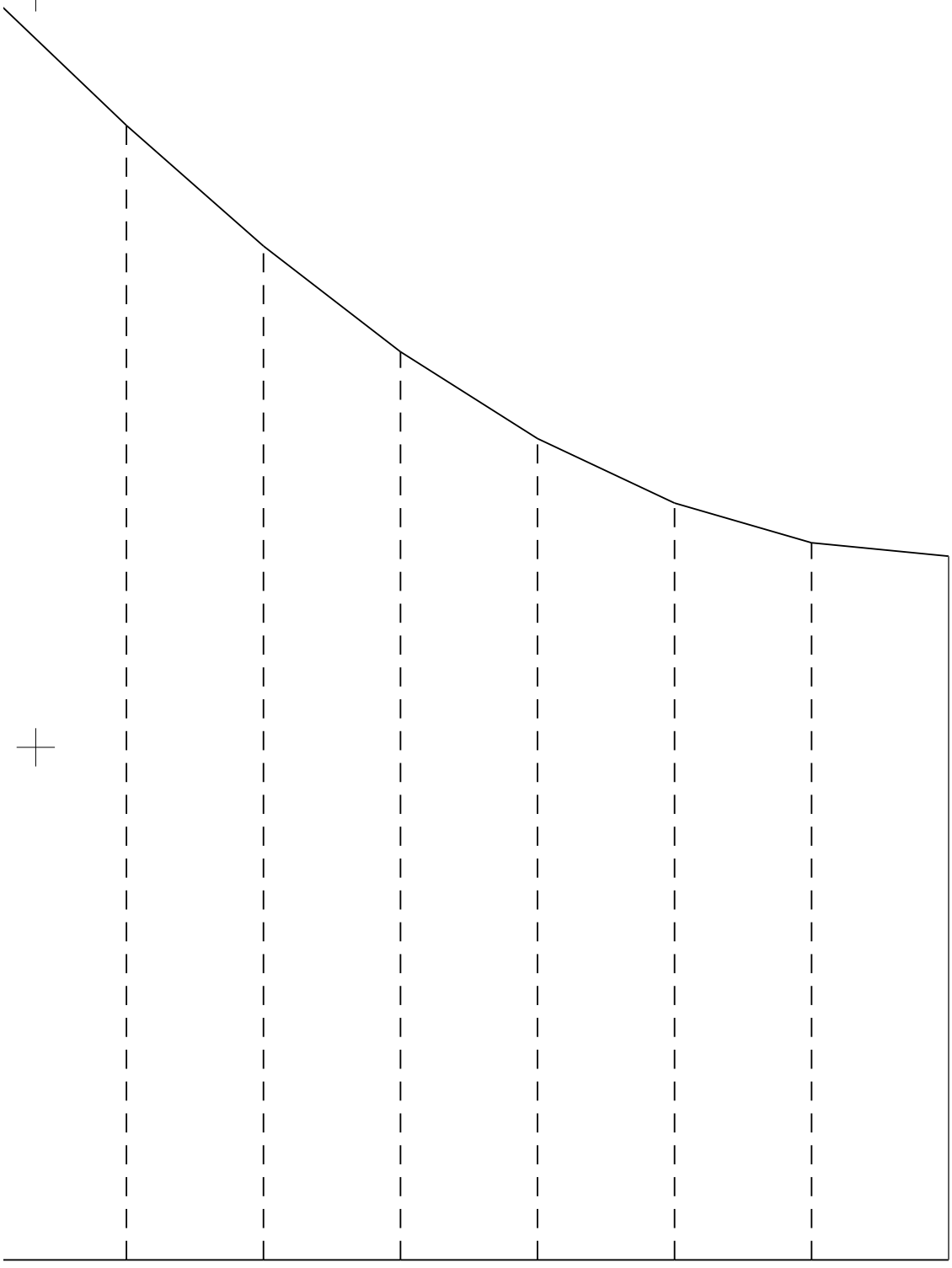
Scale 1:1 — the ruler beside this must measure 100 mm on the printed page



Scale 1:1 — the ruler beside this must measure
100 mm on the printed page



Scale 1:1 — the ruler beside this must measure
100 mm on the printed page



Scale 1:1 — the ruler beside this must measure
100 mm on the printed page